

# COMBINED FASCIA, SOFFIT & GUTTER SYSTEM

## TECHNICAL DATA SHEET



**DESCRIPTION:** Decorative rainwater system incorporating fascia, soffit and guttering elements.

**MATERIAL:** Aluminium sheet to EN 485 /515/ 573: Grade 1050A H14, supplied by ISO 9001:2015 registered stockist to ensure traceability. Galvanized support, EN 10143/72: 1993.

**SIZE:** Fascia: As specification.  
Soffit: As specification.

**GAUGE:** Fascia: 2mm  
Soffit: 2mm  
Gutter: 2mm

**FINISH:** Mill finish or polyester powder coated.

**COLOUR:** Polyester powder coated colour to a standard RAL, BS 4800 or BS 381 C range by Akzo Nobel, applied by JWD - a Service First, ISO 9001, approved applicator. Applied to standards indicated in BS 6496.

**SUPPORT:** Galvanized steel brackets providing support system, self finish.

**JOINTING METHOD:** Internal butt straps mechanically fixed with a 2/3mm expansion joint between each coping.

**FIXING METHOD:** Galvanized steel brackets: HD self-drill fastener 5.5mm gauge x 38mm long through all pre-punched holes into galvanized brackets.  
Soffits: HD self-drill fastener 5.5mm gauge x 38mm long (except seen fixings with 4.8mm pop rivets) through panel lips into galvanized brackets at 1 m centres. All exposed pop rivets to be polyester powder pre-coated and colour matched from JWD's standard colour range.

**ACCESSORIES:**

- Polyester powder coated joint straps, stop ends, internal and external corners.
- Gable box ends, gable/verge fascias, apex pieces, fascia lengths soffit panels (up to 3m long) & corners.
- Fixings recommended for the purpose and supplied by JWD Architectural Aluminium Ltd.